Description of Items:

- **Item 1** – Plunger Guide
- **Item 2** – Center Rib (*Pre-existing in Customer’s Enclosure*)
- **Item 3** – Cam
- **Item 4** – Plunger Return Spring
- **Item 5** – Contact Block Assembly
- **Item 6** – Plunger

* May vary due to application

Procedure Steps on How to Assemble:

1. **Step 1** – Grease entire Spring (Item 4) and place into bottom of Plunger (Item 6).
2. **Step 2** – Place Plunger (Item 6) into Center Rib (Item 2) pressing Spring (Item 4) down onto the prongs of the Center Rib (Item 2).
*Step 3 – Place Cam (Item 3) onto the Plunger (Item 6).

*Step 4 – Using #6-32 x 5/16” screws attach Contact Block Assembly (Item 5) onto Center Rib (Item 2) over Cam (Item 3).

Step 5 – On opposite side of Cam (Item 3) and Contact Block Assembly (Item 5) attach Plunger Guide (Item 1) using #6-32 x 1/4” screws onto Center Rib (Item 2).

Unit is Completed

*Make certain of correct placement of Cam (Item 3) and Contact Block Assembly (Item 5) according to Wiring Diagram.