### Replacement Parts

**Master Switch, 4 Speed Reversing**
- **C3677 & C3792**
- **Class 53**

**November 2003**

**53-GC3677**

**NOTE:** When ordering replacement parts, give catalog number of control and part description and number.

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**Item No.** | **Part Name** | **Pieces Reqd.** | **Part No.**
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1 | Handle Assembly (C3677 only) Handle Assembly (C3792, not required) | 1 | D12476001
2 | Contact Board Assembly | 2 | D72145015
3 | Contact Board Assembly (one not shown) | 3 | D72145008
4 | Frame Plate Assembly - rear | 1 | D07192001
5 | Frame Plate Assembly - front (C3677 only) Frame Plate Assembly - front (C3792 only) | 1 | D09538002
6 | Index Lever Assembly - Right Hand | 1 | D07121002
7 | Index Lever Assembly - Left Hand (C3792 only) | 1 | D10557001
8 | Wire Guard | 1 | D13324001
9 | Handle Yoke Assembly (C3677 only) | 1 | D12473001
10 | Indexing Cam (C3792 only) Indexing Cam (C3677 only) | 2 | D07614001
11 | Indexing Spring (C3792 requires two) | 1 | D09539001
12 | Operating Cam | 1 | D0961002
13 | Operating Cam | 1 | D0961002
14 | Cover Assembly (C3677) Cover Assembly (C3792) | 1 | D04595001

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**Contacts 7 & 8 Closed In “OFF” Position**

<table>
<thead>
<tr>
<th>Speed</th>
<th>Contacts Closed</th>
<th>Forward</th>
<th>Reverse</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>5-1</td>
<td>1</td>
<td>6-1</td>
</tr>
<tr>
<td>2</td>
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<td>6-1-2</td>
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<td>5-1-2-3</td>
<td>3</td>
<td>6-1-2-3</td>
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<td>5-1-2-3-4</td>
<td>4</td>
<td>6-1-2-3-4</td>
</tr>
</tbody>
</table>

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(For Engineering Reference Only - Rev. B)