CLASS 7004 TYPE MXDO-1 NEMA SIZE 2, 50 AMPERE, DC CONTACTOR
SINGLE POLE, NORMALLY OPEN, SERIES A

DESCRIPTION
The Class 7004 Type MX contactor is a dc magnetic, mill-
type, clamper device and is designed to meet NEMA Stan-
dards.

CONTACTOR RATINGS - MAXIMUM
600 volts dc  40°C Ambient

<table>
<thead>
<tr>
<th>Open &amp; Hour Ratings</th>
<th>Enclosed Ratings</th>
<th>Crane Ratings</th>
</tr>
</thead>
<tbody>
<tr>
<td>DC Amperes</td>
<td>DC Motor Horsepower @ 230 vdc</td>
<td>DC Amperes</td>
</tr>
<tr>
<td>------------------------------</td>
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</tr>
<tr>
<td>50</td>
<td>10</td>
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</table>

OPERATING COILS DATA

<table>
<thead>
<tr>
<th>DC Voltage Rating</th>
<th>Coil Part No.</th>
<th>Nominal OHMS A @ 50°C</th>
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<tbody>
<tr>
<td>230 / 240</td>
<td>D51015-056-50</td>
<td>2114</td>
</tr>
<tr>
<td>115 / 120</td>
<td>D51015-056-51</td>
<td>543</td>
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</tbody>
</table>

The operating coils are designed in accordance with
NEMA Standards to withstand 110% of rated voltage con-
tinuously and to operate the contactor successfully at 80%
of rated voltage. Standard coil voltages are 115/120 volt
and 230/240 volt dc. For other available coil voltages refer
to Class 9998 Coil Data Catalog Sheet.

ELECTRICAL INTERLOCKS
Electrical interlocks are rated in accordance with NEMA
Standard ICS-2-125 (A600 and N600 Table Ratings).

<table>
<thead>
<tr>
<th>A600 Maximum Continuous Amperes</th>
<th>Maximum Make and Break Current Amperes</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC</td>
<td>10</td>
</tr>
<tr>
<td></td>
<td>60/240V</td>
</tr>
<tr>
<td></td>
<td>6/300V</td>
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<td></td>
<td>3/150V</td>
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<td></td>
<td>1.5/120V</td>
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<tr>
<td></td>
<td>1.2/120V</td>
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<table>
<thead>
<tr>
<th>N600 Maximum Continuous Amperes</th>
<th>Maximum Make and Break Current Amperes</th>
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<tbody>
<tr>
<td>DC</td>
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<tr>
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<td>125V</td>
</tr>
<tr>
<td></td>
<td>220V</td>
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<tr>
<td></td>
<td>1.1</td>
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<tr>
<td></td>
<td>1.1</td>
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<tr>
<td></td>
<td>0.4</td>
</tr>
<tr>
<td></td>
<td>0.4</td>
</tr>
</tbody>
</table>

Electrical interlocks consist of stationary contacts mount-
ed on the contactor base (36) and movable contacts at-
tached to the bottom of the contact arm assembly (17). A
set of electrical interlocks contains one normally open and
one normally closed double break contacts. Make and
break ratings apply for double throw contacts only when
both the normally open and normally closed contacts are
connected to the same polarity.

CONTACT TIPS
Copper power contact tips are standard. Silver faced power
contact tips are available and are recommended for appli-
cations where the contactors remain closed for long
periods of time.
Silver-faced contact tips are optional on dc starters.

INSTALLATION
1. Unpack contactor carefully. Remove shipping tape (if
used).
2. Check nameplate data for correct equipment. Check
that the contactor operating coil (32) is the correct
voltage.
3. Check that all parts are undamaged and secure.
4. Mount the contactor vertically on a rigid support and
fasten down tightly using a plain washer against the
contactor base. Provide the clearance shown in Fig. 1
above the top of the contactor and in front of the arc
chute for pivoting or removal of the arc chute and for
electrical clearances.
5. With all power removed, mount auxiliary devices such
as mechanical or electrical interlocks, if used, on con-
tactor. Install and adjust these auxiliary devices by the
procedure in the instruction sheets provided with the
devices.
6. With all power removed, pivot the arc chute upwards
and operate the contactor by hand. Check the align-
ment of the contact tips (1A & 1B) by the procedure in
the ADJUSTMENT—Contact Tip Alignment instruc-
tions in this Service Bulletin.
7. Pivot the arc chute back to its proper position.

CAUTION: DO NOT OPERATE THE CONTACTOR UNDER LOAD UNLESS THE ARC CHUTE IS PIVOTED TO THE FULLY DOWN POSITION.
8. Check the wiring diagram before connecting the contactor coil leads, power contact leads, and interlock leads. The operating coil circuit voltage may be different than the power circuit voltage.

**CAUTION: FAILURE TO CONNECT THE OPERATING COIL TO THE PROPER VOLTAGE MAY RESULT IN IMPROPER CONTACTOR OPERATION OR DAMAGE TO THE COIL.**

**WARNING: ALL METAL PARTS OF THE CONTACTOR MAY BE AT LINE VOLTAGE. ALL POWER MUST BE DISCONNECTED FROM THE CONTACTOR BEFORE PERFORMING ANY ADJUSTMENT, MAINTENANCE OR TROUBLESHOOTING PROCEDURES.**

**ADJUSTMENT**

**CONTACT TIP ALIGNMENT**
1. With all power removed, pivot the arc chute upward.
2. Check that the movable contact tip is securely fastened to the contact arm assembly (17) with the contact arm spring, cup washer and cotter pin and that the movable contact tip is properly seated in the slot in the contact arm assembly (Fig. 2).

3. Check that the stationary contact tip is properly seated against the stationary support of the contactor (Fig. 2).
4. Pivot the arc chute back to its proper position.

**CAUTION: DO NOT OPERATE THE CONTACTOR UNDER LOAD UNLESS THE ARC CHUTE IS PIVOTED TO THE FULLY DOWN POSITION.**

**ELECTRICAL INTERLOCKS**
1. With all power removed, check that the electrical interlock (43) has the proper follow-up. With new electrical interlock contacts, the moving contacts (48) should provide at least 1/16" follow-up on each stationary contact when the contact arm reaches its limit of travel, either completely closed or completely opened (Fig. 3).

2. Check that the normally closed electrical interlock contacts open before the power contact tips close.
3. Electrical interlock follow-up can be adjusted by bending the stationary contacts (50 & 51).

**MECHANICAL INTERLOCK**
1. With all power removed, check that the mechanical interlock allows the contact arm of either contactor to reach its limit of travel, either completely closed or completely open without binding.
2. Hold the contact arm of the left contactor fully closed and push closed the contact arm of right contactor until stopped by the mechanical interlock. With new contact tips, check that there is a gap of at least 3/16" but not more than 1/4" between the contact tips (Fig. 4).

3. If the gap is not within the limits, adjust the mechanical interlock as follows: Loosen the two hex head screws that hold the mechanical interlock to the contactor and move the mechanical interlock until the desired gap is achieved.
4. Repeat steps 2 and 3 above holding the right contactor in the fully closed position.
5. Push in one contactor to kiss position and check that the other contactor does not come to the kiss position at the same time.
6. If both contactors come to the kiss position at the same time, repeat steps 2 to 5 increasing the gap but not increasing it past 1/4".
7. Again check that the mechanical interlock allows the contact arm of either contactor to reach its limit of travel, either completely closed or completely open without binding.

**CONTACT ARM GAP**
1. Contact arm gap is factory adjusted. Do not change the setting of the adjusting screw (27).
2. Should the setting be inadvertently changed, readjust the contact arm gap by turning the adjusting screw (27) located on the bottom of the contact arm (Fig. 1) until a contact tip gap of 5/16” is achieved (Fig. 4).
3. Retighten the locking nut (28) which holds the adjusting screw.

**WARNING:** ALL METAL PARTS OF THE CONTACTOR MAY BE AT LINE VOLTAGE. ALL POWER MUST BE DISCONNECTED FROM THE CONTACTOR BEFORE PERFORMING ANY ADJUSTMENT, MAINTENANCE OR TROUBLESHOOTING PROCEDURES.

**MAINTENANCE**

**LUBRICATION**

No lubrication is required.

**CONTACT TIP INSPECTION**

The contact tips should be replaced when the contact follow-up is less than 1/32” (Fig. 5).

**CONTACT TIP REPLACEMENT**

1. With all power removed, pivot the arc chute upward.
2. Remove the shunt (25) by removing the 8-32 x 1/4” pan head screw (22), lockwasher (23), and washer (24) which holds it to the contact tip.
3. Remove the spring (18) by removing the cotter pin (20), cup washer (19), and the spring (18).
4. Remove the movable contact tip by lifting it over the clevis pin.
5. Remove the stationary contact tip by removing the silicon bronze hex head cap screw (15) and lockwasher (16).
6. Install the new stationary contact tip using the silicon bronze hex head cap screw and lockwasher.
7. Install the new movable contact tip over the clevis pin by inserting the lower end tang in the slot in the contact arm.
8. Replace the spring using the cup washer and cotter pin.
9. Replace the shunt using 8-32 x 1/4” pan head screw, lockwasher and washer.
10. Manually operate the contactor and check the contact tips for alignment by the procedure listed in the ADJUSTMENT—Contact Tip Alignment Instructions in this Service Bulletin.

**CAUTION:** CHECK THE ADJUSTMENT OF THE MECHANICAL INTERLOCK, (WHERE USED).

11. Pivot the arc chute back to its proper position.

**CAUTION:** DO NOT OPERATE THE CONTACTOR UNDER LOAD UNLESS THE ARC CHUTE IS PIVOTED TO THE FULLY DOWN POSITION.

**COIL REPLACEMENT**

1. With all power removed, disconnect coil leads.
2. Remove top end of shunt (25) by removing pan head screw (22), lockwasher (23) and washer (24).
3. Remove shoulder screw (21), washer (7), lockwasher (8) and nut (9), which secure contact arm assembly (17) to magnet frame (35).
4. Remove contact arm assembly and opening spring (26).
5. Remove cotter pin (30), coil retainer (31) and coil (32).
6. Install the new coil using the coil retainer and cotter pin.
7. Replace the contact arm assembly and opening spring using the shoulder screw, washer, lockwasher and nut.
8. Replace the top end of the shunt using pan head screw, lockwasher and washer.
9. Reconnect coil leads.

**CAUTION:** CHECK CONTACT TIP ALIGNMENT AND THE ADJUSTMENT OF THE MECHANICAL INTERLOCK, (WHERE USED).

**ARC CHUTE REPLACEMENT**

1. With all power removed, pivot the arc chute upward.
2. Remove the stationary contact tip (14A) by removing the silicon bronze hex head cap screw (15) and lockwasher (16).

**CAUTION:** STATIONARY CONTACT TIP MUST BE REMOVED BEFORE ARC CHUTE CAN BE REMOVED.

3. Remove the arc chute wire by removing the bottom end of the shunt (25), two lockwashers (12) and two nuts (39) which secure arc chute wire to contactor base (Fig. 6).
4. Remove the arc chute by removing the pan head screw (5), washer (7), lockwasher (8) and nut (9).
5. Install the new arc chute using pan head screw, washer, lockwasher and nut.
6. Reconnect the arc chute wire and the bottom end of the shunt (25) to the contactor base using the lockwashers and nuts (Fig. 6).
7. Reinstall the stationary contact tip using the silicon bronze hex head cap screw and lockwasher.
8. Pivot the arc chute back to its proper position.

**CAUTION:** DO NOT OPERATE THE CONTACTOR UNDER LOAD UNLESS THE ARC CHUTE IS PIVOTED TO THE FULLY DOWN POSITION.

**SHUNT REPLACEMENT**

The shunt (25) should be replaced when the flexible braided wires are broken or burned or if the wires are loose in the terminal connectors on either end of the shunt.

1. With all power removed, disconnect the bottom end of the shunt (25) by removing the two lockwashers (12), and two hex nuts (39) Fig. 6.
2. Disconnect the top end of the shunt by removing the pan head screw (22), lockwasher (23) and washer (24) Fig. 2.
3. Install the new shunt using the pan head screw, lockwasher and washer on the top end of shunt.
4. Reconnect the arc chute wire and the bottom end of the shunt (25) to the contactor base using the lockwashers and nuts (Fig. 6).

5. Pivot the arc chute back to its proper position.

**CAUTION: DO NOT OPERATE THE CONTACTOR UNDER LOAD UNLESS THE ARC CHUTE IS PIVOTED TO THE FULLY DOWN POSITION.**

**ELECTRICAL INTERLOCK REPLACEMENT**

The electrical interlock contact tips should be replaced when inspection of the contacts shows that they are burned or badly pitted. It is recommended that the entire electrical interlock assembly be replaced from a kit. However, the contact tips only can also be replaced. Note position of the leads so they can be replaced.

**Electrical Interlock Assembly Replacement**

1. With all power removed, loosen terminal clamps and screws and remove terminal leads from the stationary contact assembly. Note position of the leads so they can be properly replaced.
2. Remove the movable contact assembly by removing the slotted screw (44), lockwasher (45) and washer (53).
3. Remove the stationary contact assembly by removing the slotted screw (49).
4. Install new stationary contact assembly by replacing the stationary contact assembly slotted screw making sure to position stationary contact assembly as shown on the exploded view drawing.
5. Install new movable contact assembly by replacing the washers, lockwashers and slotted screws making sure to position movable contact assembly as shown on exploded view drawing.
6. Manually operate the contactor and check the moving contacts for follow-up by the procedure in the ADJUSTMENT—Electrical Interlock instructions in this Service Bulletin.
7. Replace the terminal leads.

**Electrical Interlock Contact Tip Replacement**

1. After the electrical interlock assembly has been removed from the contactor, the contact tips can be replaced.
2. Remove both sets of movable contact tips (46) from the movable contact assembly by compressing the spring (48) and retainers (47) and sliding out the movable contact tips.
3. Install both sets of new movable contact tips by compressing the spring and retainers and sliding in the movable contact tips.
4. Remove both top stationary contact tips (51) from the stationary contact assembly by removing the screws and washers which hold them in place.
5. Remove the terminal clamps and screws from the top stationary contact tips (51).
6. Install both new top stationary contact tips by replacing the top stationary contact tips, screws, and terminal clamps and screws.
7. Remove both bottom stationary contact tips (50) from the stationary contact assembly by removing the screws and terminal clamps.
8. Install both new bottom stationary contact tips by replacing the bottom stationary contact tips, terminal clamps and screws.
9. Install the stationary and movable contact assemblies and manually operate the contactor to check the moving contacts for follow-up by the procedure in the ADJUSTMENT—Electrical Interlock instructions in this Service Bulletin.
10. Replace the terminal leads.

**OPENING SPRING REPLACEMENT**

1. With all power removed, pivot the arc chute upwards.
2. Disconnect the top end of shunt by removing pan head screw (22), lockwasher (23) and washer (24).
3. Remove shoulder screw (21), washer (7), lockwasher (8) and nut (9) which secure contact arm assembly to magnet frame.
4. Remove contact arm assembly (17) and opening spring (26).
5. Install new opening spring in the slot at the bottom of the contact arm assembly.
6. Replace contact arm assembly and new opening spring using shoulder screw, washer, lockwasher and nut.
7. Replace top end of shunt using pan head screw, lockwasher and washer.

**CAUTION: CHECK CONTACT TIP ALIGNMENT AND THE ADJUSTMENT OF THE MECHANICAL INTERLOCK, (WHERE USED).**

8. Pivot the arc chute back to its proper position.

**CAUTION: DO NOT OPERATE THE CONTACTOR UNDER LOAD UNLESS THE ARC CHUTE IS PIVOTED TO THE FULLY DOWN POSITION.**
**WARNING:** ALL METAL PARTS OF THE CONTACTOR MAY BE AT LINE VOLTAGE. ALL POWER MUST BE DISCONNECTED FROM THE CONTACTOR BEFORE PERFORMING ANY ADJUSTMENT, MAINTENANCE OR TROUBLESHOOTING PROCEDURES.

## TROUBLESHOOTING

Refer to the Operating Coil Table in this bulletin for coil ratings. Refer to Contactor Ratings in this bulletin for contactor ratings.

<table>
<thead>
<tr>
<th>TROUBLE</th>
<th>POSSIBLE CAUSE</th>
<th>REMEDY</th>
</tr>
</thead>
</table>
| Contacts will not close or operation is sluggish | 1. Improper or defective operating coil.  
2. Low control circuit voltage.  
3. Loose connection in control circuit.  
4. Mechanical interference or binding. | 1. Check coil part number and resistance to determine if coil is defective.  
2. Check that control circuit voltage is a minimum of 80% of rated coil voltage. If it is zero, the problem is elsewhere in the circuit.  
3. Check connections and tighten if loose.  
4. Check for mechanical interference or binding:  
   a. Check mechanical interlock interference by disconnecting it from the contactor that is binding. Refer to ADJUSTMENT—Mechanical Interlock Instructions in this Service bulletin.  
   b. Check that the tie bar is not causing binding. |
| Contact tips overheating, short contact tip life | 1. Loose connections.  
2. Movable or stationary contact tip not properly aligned.  
3. Foreign matter on contact surfaces.  
4. Contact tips worn beyond recommended limits.  
5. Contact surfaces severely scored or burned.  
6. Arc chute not properly installed.  
7. Defective opening spring  
8. Normal load currents below 5% of rated current of contactor. | 1. Check contact tips and shunt connections and tighten if loose.  
2. Check the alignment of the contact tips by the procedure listed in the ADJUSTMENT—Contact Tip Alignment instructions in this Service Bulletin.  
3. Remove foreign matter.  
4. Check for contact wear by the procedure listed in the MAINTENANCE—Contact Tip Replacement instructions in this Service Bulletin.  
5. Inspect contact surfaces and dress with a file as required. Check that the arc chute wire is connected to the contact arm support and is not broken.  
6. Check that arc chute is pivoted to the fully down position.  
7. Replace the spring.  
8. Use a lower ampere rated device. |
| Operating Coil Overheats       | 1. Improper or defective coil.  
2. High voltage condition on coil.  
3. Loose connection at coil terminals. | 1. Check coil part number and resistance to determine if coil is defective.  
2. Check that control circuit voltage does not exceed 110% of rated coil voltage.  
3. Check connection and tighten if loose. |
## PARTS LIST FOR CLASS 7004 MXD0-1 NEMA SIZE 2, 50 AMPERE, DC CONTACTOR
### SINGLE POLE, NORMALLY OPEN, SERIES A

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
<th>Description</th>
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<tbody>
<tr>
<td>1</td>
<td>C51016-221-50</td>
<td>Arc Chute</td>
</tr>
<tr>
<td>2</td>
<td>B51016-213-50</td>
<td>Blowout Coil Assembly</td>
</tr>
<tr>
<td>3</td>
<td>C51016-217-01</td>
<td>Blowout Coil Mounting Bracket</td>
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<tr>
<td>4</td>
<td>A51016-231-01</td>
<td>Blowout Core</td>
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<tr>
<td>5</td>
<td>10-24 x 1/4 Pan Head Screw</td>
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<tr>
<td>6</td>
<td>25901-11080</td>
<td>Cable Clamp</td>
</tr>
<tr>
<td>7</td>
<td>#10 Plain Washer (2 Req’d)</td>
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<td>8</td>
<td>#10 Lockwasher (2 Req’d)</td>
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<td>9</td>
<td>#10-24 Hex Head Nut (2 Req’d)</td>
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<td>10</td>
<td>BS1016-209-02</td>
<td>Stationary Contact Support</td>
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<td>11</td>
<td>1/4-20 x 7/8 Hex Head Machine Screw (2 Req’d)</td>
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<tr>
<td>12</td>
<td>1/4 Lockwasher (2 Req’d)</td>
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<td>13</td>
<td>1/4 Plain Washer (3 Req’d)</td>
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<tr>
<td>14A</td>
<td>Class 998 Type MX-1</td>
<td>Contact Tip Kit (Copper) Consisting of 2 Sets of Tips and Hardware or Class 998 Type MX-2</td>
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<tr>
<td>14B</td>
<td>50005-072-02</td>
<td>Stationary Contact Tip (Copper)</td>
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<tr>
<td>15</td>
<td>S1016-225-50</td>
<td>Movable Contact Tip (Copper)</td>
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<td>16</td>
<td>21407-20160</td>
<td>1/4-20 x 1/2 Silicon Bronze Hex Head Cap Screw</td>
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<td>17</td>
<td>23811-22800</td>
<td>1/4 Silicon Bronze Lockwasher</td>
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<td>18</td>
<td>B51016-224-50</td>
<td>Contact Arm Assembly</td>
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<td>B50502-602-49</td>
<td>Contact Arm Spring</td>
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<td>Cup Washer</td>
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<td>1/16 x 1/2 Cotter Pin</td>
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<td>23</td>
<td>#6 Plain Washer</td>
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<td>24</td>
<td>B51016-225-50</td>
<td>Shunt (Connector)</td>
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<td>25</td>
<td>B50502-602-48</td>
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<tr>
<td>26</td>
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<td>Adjusting Screw</td>
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<td>27</td>
<td>1/4-20 Hex Nut</td>
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<td>5/64 x 1 1/2 Cotter Pin</td>
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<td>29</td>
<td>B55002-006-28</td>
<td>Coil Retainer</td>
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<td>30</td>
<td>D51015-056-50</td>
<td>Operating Coil (230/240V) or D51015-056-51</td>
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<tr>
<td>31</td>
<td>A51017-041-01</td>
<td>Spring Washer</td>
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<td>32</td>
<td>A51016-210-01</td>
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<td>33</td>
<td>D51016-211-01</td>
<td>Magnet Frame</td>
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<td>34</td>
<td>D51016-216-50</td>
<td>Contact Base</td>
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<tr>
<td>35</td>
<td>1/4-20 x 2 1/2 Round Head Machine Screw</td>
<td>10-24 x 1/2 Pan Head Screw</td>
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<td>36</td>
<td>1/4-20 x 3/4 Hex Head Machine Screw</td>
<td>1/4-20 x 1 Hex Head Machine Screw</td>
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<tr>
<td>37</td>
<td>1/4-20 x 1/2 Tapping Screw (2 Req’d)</td>
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Controls for 5 Sets of Replacement Electrical Interlock Contacts Consisting of: 10 - Movable Contact Tip (Item 52) 10 - Bottom Stationary Contact Tip (Item 50) 10 - Top Stationary Contact Tip (Item 51) 4 - Spring Retainer (Item 47) 2 - Spring (Item 48) #10 - 24 x 1 Pan Head Screw (2 Req’d) #10 Lockwasher (2 Req’d) Movable Contact Tip (2 Req’d) Spring Retainer (2 Req’d) Spring #10 - 24 x 1/2 Pan Head Screw With Captive Lockwasher (1 Req’d) Bottom Stationary Contact Tip (2 Req’d) Top Stationary Contact Tip (2 Req’d) #10 - 24 x 1/2 Captive Screw With Long Shank and Captive Lockwasher (1 Req’d) #10 Plain Washer (3 Req’d)

The following User Modification Kits are also available for this contactor: Class 9999 Type MM-1 Mechanical Interlock Kit for 2 - S.P.N.O. or 2 - D.P.N.O. Contacts Class 9999 Type MT-1 Tie Bar Kit for 2 - S.P.N.O. Contacts Class 9999 Type MK-1 Pneumatic Timer Kit

SQUARE COMPANY

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*Standard hardware listed without Square D Part Numbers should be obtained from a local hardware supplier.*

*†Parts Recommended for General Maintenance.*