# ONTROL

### **Crane Control Class 9055**

Catalog

03



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### APPLICATION DATA



Type AO101-AO116

#### General

All Class 9055 magnetic current relays use the same basic frame. This frame supports a contact mechanism on the top and a dashpot on the bottom. When the relay picks up, a plunger is drawn upward into the coil until it stops against an insulated trip pin which operates a set of contacts.

The distance the plunger travels is adjustable by means of threading the plunger up or down on a threaded stud. Changing the distance between the pole piece and the plunger affects the current at which the relay will pick up. Relays are designed to be adjustable over a 2 to 1 range.

Coils range from tapewound versions with many turns of insulated wire to one with a single turn of bare copper busbar. In the lower current ranges, up to a continuous current of 20 amperes AC, coils are all tapewound with self-supporting terminals one on each side of coil (See AO101-AO116).

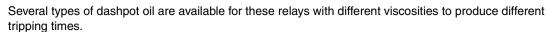
In higher current ranges, coils are designed either to have their terminals supported by insulating washers standing free of the mounting panel (See AO117-AO121 and AO122-AO126), or to have their terminals flush with the mounting surface of the relay so that they can be bolted onto an insulating panel and wired from the back of the panel (See AO167-AO176).



Type A

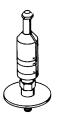
#### Inverse Time Delay Type A

A time delay which decreases in proportion to the amount of overcurrent is provided by means of a piston attached to the plunger which is submerged in oil in the dashpot. When the current through the coil becomes sufficient to pick up the plunger, the motion of the plunger is retarded while the oil flows around the piston as it moves towards the top of the dashpot. This time delay can be adjusted by changing the rate of flow of the oil through and around the piston. This is done by rotating a disk in the bottom of the piston so that one or more holes of various diameters are uncovered. The piston is equipped with a 1-way ball valve which opens when the piston drops through the oil so that drop out is almost instantaneous.



Type A relays are used to provide motor running overcurrent protection in applications where exceptionally long time delays are required or exceptionally high currents are encountered. Once the Type A relay has tripped, current must be reduced to a very low value before reset occurs.

Standard devices are supplied with a single normally closed contact which opens on increasing current and closes automatically when the current goes to zero.

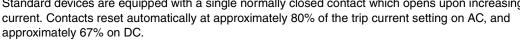


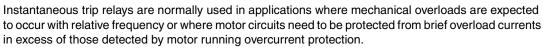
#### Type AO117-AO121

#### Instantaneous Trip Type N

Type N relays do not have a piston on the end of the plunger and do not use dashpot oil. The bottom of the piston is equipped with a disc which guides the piston within the dashpot to maintain its vertical position.

Standard devices are equipped with a single normally closed contact which opens upon increasing current. Contacts reset automatically at approximately 80% of the trip current setting on AC, and approximately 67% on DC.







#### **Application Data**

Magnetic Current Relays, particularly in the lower current ranges, have a relatively high impedance. Because of this, a minimum horsepower rating of 1 1/2 HP is recommended for 3-phase motors and 1/2 HP for 1-phase motors. This recommendation is made to avoid the possibility of excessive voltage drop across the magnetic current relay which could interfere with the operation of the motor.



Type AO167-AO176

### For Crane Control Applications:

Inverse time delay Type A relays are typically set @ 125% of motor full load current. Instantaneous trip Type N relays are typically set @ 200% of motor full load current.



### **GENERAL INFORMATION**

Maximum Continuous Current		Trip Current Ad	justment Range	Type A ◆				
Maximum Con	unuous Current	Auto or H	and Reset		Open Type ●			
AC	DC	AC	DC	Steel Panel Mounting Type	Insulating Panel Mounting Type			
0.38 0.48 0.54 0.70	0.47 0.60 0.67 0.87	0.19-0.38 0.24-0.48 0.27-0.54 0.35-0.70	0.18-0.35 0.23-0.45 0.25-0.50 0.32-0.64	AC AC	1101 1102 1103 1104			
0.74 1.04 1.4 2.0	0.92 1.30 1.75 2.5	0.37-0.74 0.52-1.04 0.7-1.4 1.0-2.0	0.34-0.68 0.48-0.96 0.65-1.3 0.93-1.8	AO AO	1105 1106 1107 1108			
3.2 4.0 4.8 7.0	4.0 5.0 6.0 8.7	1.6-3.2 2.0-4.0 2.4-4.8 3.5-7.0	1.5-3.0 1.8-3.7 2.2-4.5 3.3-6.5	AO AO	1109 1110 1111 1112			
8.0 10 12 20	10.0 12.5 15 25	4.0-8.0 5.0-10.0 6.0-12.0 10.0-20.0	3.7-7.5 4.7-9.3 5.6-11.1 9.3-18.6	AO AO	1113 1114 1115 1116			
32 48 60	40 60 75	16.0-32.0 24.0-48.0 30.0-60.0	15.0-30.0 22.0-45.0 28.0-56.0	AO117R AO118R AO119R	AO167R AO168R AO169R			
80 120 160	100 150 200	40.0-80.0 60.0-120.0 80.0-160.0	37.0-75.0 56.0-110.0 75.0-150.0	AO120R AO121R AO122R	AO170R AO171R AO172R			
210 320	260 400	107.0-210.0 160.0-320.0	100.0-195.0 150.0-300.0	AO123R AO124R				
420 640	525 800	210.0-420.0 320.0-640.0	200.0-400.0 300.0-600.0	AO125R AO126R	AO175R ▲ AO176R ▲			

	Maximum Continuous		urrent ent Range		urrent ent Range	Type N			
Curr	ent ■		leset ■		Reset ■		Open Type ●		
AC	DC	AC	DC	AC	DC	Steel Panel Mounting Type	Insulating Panel Mounting Type		
0.38	0.47	0.26-0.54	0.27-0.60	0.17-0.34	0.21-0.41	NO			
0.48	0.60	0.33-0.69	0.35-0.76	0.22-0.44	0.26-0.53	NO			
0.54	0.67	0.36-0.76	0.38-0.84	0.24-0.48	0.29-0.58	NO			
0.70	0.87	0.47-0.98	0.5-1.1	0.31-0.62	0.38-0.75	NO			
0.74	0.92	0.5-1.1	0.53-1.2	0.33-0.65	0.4-0.8	NO105			
1.04	1.30	0.7-1.5	0.75-1.6	0.46-0.92	0.56-1.12	NO106			
1.4	1.75	0.9-2.0	1.0-2.2	0.62-1.24	0.75-1.5	NO107			
2.0	2.5	1.4-2.9	1.5-3.1	0.9-1.8	1.1-2.2	NO108			
3.2 4.0 4.8 7.0	4.0 5.0 6.0 8.7	2.2-4.6 2.8-5.8 3.3-7.0 4.8-10.0	2.3-5.0 2.9-6.2 3.5-7.5 5.0-11.0	1.45-2.9 1.8-3.6 2.1-4.3 3.1-6.2	1.75-3.5 2.2-4.4 2.6-5.2 3.8-7.6	NO NO	NO109 NO110 NO111 NO112		
8.0 10 12 20	10.0 12.5 15 25	5.6-11.6 7.0-14.5 8.4-17.5 14.0-29.0	5.8-12.4 7.3-15.5 8.8-18.7 15.0-32.0	3.6-7.2 4.5-9.0 5.4-10.8 9.0-18.0	4.4-8.8 5.4-10.8 6.5-13.0 11.0-22.0	NO NO	NO113 NO114 NO115 NO116		
32	40	23.0-47.0	24.0-50.0	14.0-29.0	18.0-35.0	NO117R	NO118R NO168R		
48	60	34.0-69.0	35.0-74.0	21.0-43.0	26.0-52.0	NO118R			
60	75	40.0-83.0	42.0-92.0	26.0-52.0	32.0-64.0	NO119R			
80	100	56.0-117.0	59.0-125.0	36.0-72.0	44.0-88.0	NO120R	NO170R		
120	150	82.0-170.0	85.0-182.0	52.0-104.0	64.0-128.0	NO121R	NO171R		
160	200	110.0-220.0	115.0-230.0	72.0-144.0	88.0-176.0	NO122R	NO172R		
210	260	147.0-286.0	152.0-292.0	96.0-192.0	117.0-234.0	NO123R NO173R			
320	400	230.0-470.0	230.0-540.0	144.0-287.0	175.0-350.0	NO124R NO174R			
420	525	290.0-610.0	308.0-674.0	191.0-383.0	233.0-466.0	NO125R	NO175R ▲		
640	800	435.0-915.0	480.0-950.0	287.0-575.0	350.0-700.0	NO126R	NO176R ▲		

- Relays rated 32 A and above (A, or NO 117R and higher) have both coil terminals on the right hand side as standard. Relays with right hand coil
  terminals can be field converted to the left hand side. Relays with left hand coil terminals can be ordered from the factory by changing the "R" in the
  type number to "L". Example: Class 9055 Type NO 117L.
- DC continuous ratings shown for these relays apply when coil terminals are front connected with suitable lugs. When back connected, DC ratings of Types 175 and 176 are 420 and 640 A, respectively.
- These relays should normally be adjusted to trip at a current value less than the listed maximum continuous current. In special applications requiring the use of a higher trip setting, care should be taken that the coil is not subjected to current in excess of its maximum continuous rating for any prolonged period.
- ♦ For crane applications use Type C2U dashpot oil and dashpot locking strap 750D107G1.

### Ordering Information Required:

1. Class

2. Type

3. Form

4. Current setting (AC or DC)





### **INFORMATION AND APPLICATION DATA Maximum**

### **Current Ratings for Control Circuit Contacts**

			AC						DC					
Relay			Inductive 35% Power Factor					Resistive 75% P.F.		Inductive an Resistive				
Туре	Contact Arrangement	Volts	Make Break		Make Break Cont		Break Cont. E		Break Cont. Break and		Volts		and eak	Cont.
			Α	VA	A	VA	Α	Cont.		Α	VA	Α		
		120	60	7200	6	720	10	10	125	0.8	100	10		
A, N	0-0 or 0 0	240	30	7200	3	720	10	10	250	0.4	100	10		
Α, Ν	(Standard) (Form Y44)	480	15	7200	1.5	720	10	10						
		600	12	7200	1.2	720	10	10						

Maximum coil voltage all types 600 VAC 60Hz or 600 VDC.

### Additional Dashpot Oil (Order by Class 9055 and Type Number)

1 oz Bottle (Sufficient for one relay)	1 Pint Container
Туре	Туре
C2U ●	C2P ●
R2U ▲	R2P ▲
R10U	R10P
R11U	R11P

- Supplied as standard with type A relays.
- Recommended for crane applications.

### **Recommended Minimum Horsepower Ratings**

To avoid excessive voltage drop, which may be encountered when using these magnetic relays with small motors, the following minimum horsepowers are recommended.

Motor Type	Minimum HP
3-Phase	1-1/2
1-Phase	1/2

### **Factory Modifications and Forms**

### **Class 9055 Magnetic Current Relays**

Description of Special Features			
	Letters		
Hand Reset:			
On open type relay	H3		
Substitute normally-open contact for normally-closed	Y44		
Double break contacts	Y45		

### **Accessories**

Description	Part Number	
Dashpot locking strap. (Recommended on all crane applications or when subject to vibration.)	750D107G1	
Mounting Bracket (Allows Types 101 thru 121 to be mounted from the front of panel)	750X103	

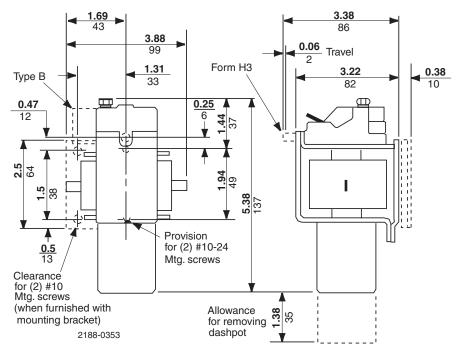


Discount Schedule

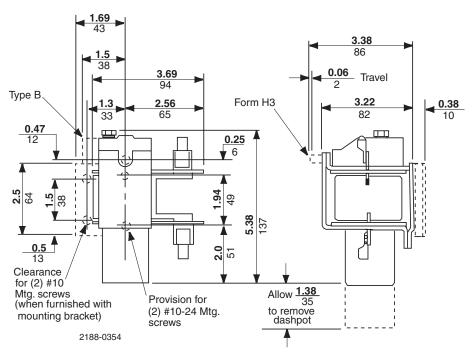




### **APPROXIMATE DIMENSIONS AND WEIGHTS**



Types AO101 thru 116, 191 thru 116 Weight – 4 lb (1.8 kg)

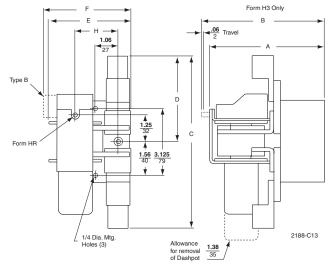


Types AO117R thru 121R, 117R thru 121R Weight – 4 lbs (1.8 kg)

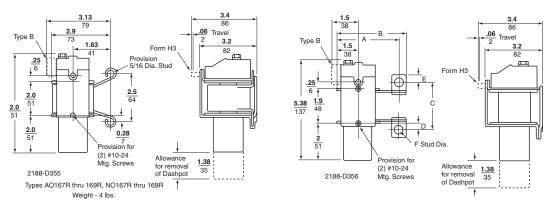
NOTE: Only right hand versions are shown. Dimensions also apply to left hand versions, except that all parts are assembled opposite to position shown. Dimensions to left and right of vertical centerline, therefore would be reversed.



### **APPROXIMATE DIMENSIONS AND WEIGHTS**



Type ▲			Shipping Weight						
Type 🛋	Α	В	С	D	E	F	G	Н	İbs (kg)
AO122R	<u>5.41</u> 137	<u>5.59</u> 142	8.38 213	<u><b>4.19</b></u> 106	3.81 97		<u>0.56</u> 14	<u>2.0</u> 51	5 (2.3)
NO122R	<u>5.41</u> 137	<u>5.59</u> 142	8.38 213	<u>4.19</u> 106	3.81 97		<u>0.56</u> 14	<u><b>2.0</b></u> 51	5 (2.3)
AO123R	<u>5.41</u> 137	<u>5.59</u> 142	8.38 213	<u>4.19</u> 106	3.81 97		<u>0.56</u> 14	<u><b>2.0</b></u> 51	5 (2.3)
NO123R	<u>5.41</u> 137	<u>5.59</u> 142	8.38 213	<u>4.19</u> 106	3.81 97		<u>0.56</u> 14	<u><b>2.0</b></u> 51	5 (2.3)
AO124R	<u>5.38</u> 137	<u>5.59</u> 142	<u>9.5</u> 241	<u><b>4.75</b></u> 121	<u>4.19</u> 106		<u>0.94</u> 24	<u><b>2.0</b></u> 51	6 (2.7)
NO124R	<u>5.38</u> 137	<u>5.59</u> 142	<u>9.5</u> 241	<u><b>4.75</b></u> 121	<u>4.19</u> 106		<u>0.94</u> 24	<u><b>2.0</b></u> 51	6 (2.7)
AO125R	<u>5.63</u> 143	<u>5.84</u> 148	<u>9.5</u> 241	<u><b>4.75</b></u> 121	<u>4.19</u> 106		<u>0.94</u> 24	<u><b>2.0</b></u> 51	6 (2.7)
NO125R	<u>5.63</u> 143	<u>5.84</u> 148	<u>9.5</u> 241	<u><b>4.75</b></u> 121	<u>4.19</u> 106		<u>0.94</u> 24	<u><b>2.0</b></u> 51	6 (2.7)
AO126R	<u>5.88</u> 149	<u><b>6.06</b></u> 154	13.69 348	<u>6.84</u> 174	<u>4.94</u> 125		1.19 30	<u><b>2.5</b></u> 54	8 (3.6)
NO126R	<u>5.88</u> 149	6.06 154	13.69 348	6.84 174	4.94 125		1.19 30	2.5 54	8 (3.6)



Type ▲		Shipping Weight					
Type =	Α	В	С	D	E	F	lb (kg)
AO170R THRU 173R	2.88 73	3.25 83	<u>2.5</u> 64	<u>0.28</u> 7	<u>0.38</u> 10	<u><b>0.38</b></u> 10	4 (1.8)
NO170R THRU 173R	2.88 73	3.25 83	<u>2.5</u> 64	<u>0.28</u> 7	<u>0.38</u> 10	<u>0.38</u> 10	4 (1.8)
AO174R, NO174R	3.25 83	3.88 98	3.0 76	<u>0.53</u> 13	<u>0.56</u> 14	<u>0.5</u> 13	5 (2.3)
AO175R, NO175R	3.25 83	3.88 98	<u>5.0</u> 127	<u>0.53</u> 13	<u>0.56</u> 14	<u>0.5</u> 13	5 (2.3)
AO176R, NO176R	3.75 95	<u>4.5</u> 114	<u>5.0</u> 127	<u>1.53</u> 39	<u>1.25</u> 32	<u>0.75</u> 19	5 (2.3)

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