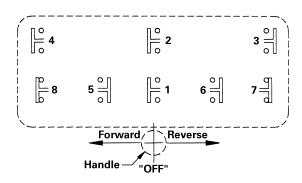


Replacement Parts

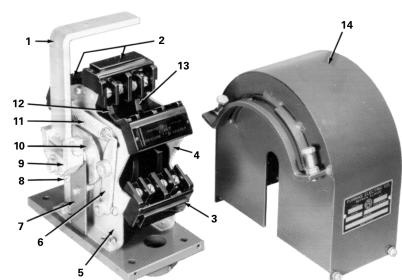
November 2003

53-GC3677

Master Switch, 4 Speed Reversing C3677 & C3792 Class 53



Contacts 7 & 8 Closed In "OFF" Position					
Forward		Reverse			
Speed	Contacts Closed	Speed	Contacts Closed		
1	5-1	1	6-1		
2	5-1-2	2	6-1-2		
3	5-1-2-3	3	6-1-2-3		
4	5-1-2-3-4	4	6-1-2-3-4		



Item No.	Part Name	Pieces Reqd.	Part No.
1	Handle Assembly (C3677 only) Handle Assembly (C3792, not required)	1	D12476001
2	Contact Boad Assembly	2	D72145015
3	Contact Board Assembly (one not shown)	3	D72145008
4	Frame Plate Assembly - rear	1	D07192001
5	Frame Plate Assembly - front (C3677 only) Frame Plate Assembly - front (C3792 only)	1 1	D09538002 D09961002
6	Index Lever Assembly - Right Hand	1	D07121002
7	Index Lever Assembly - Left Hand (C3792 only)	1	D10557001
8	Wire Guard	1	D13324001
9	Handle Yoke Assembly (C3677 only)	1	D12473001
10	Indexing Cam (C3792 only) Indexing Cam (C3677 only)	2 2	D07614001 D09539001
11	Indexing Spring (C3792 requires two)	1	D07164001
12	Operating Cam	1	D01900033
13	Operating Cam	1	D01900034
14	Cover Assembly (C3677) Cover Assembly (C3792)	1 1	D04595001 D04350002

NOTE: When ordering replacement parts, give catalog number of control and part description and number.

(For Engineering Reference Only - Rev. B)