

Pendant Pushbutton Stations
Euclid™ Type PBC, WPBC, XPBC
Service and Repair Parts for Half-Unit Inserts
Publication 204 • May 2007 • New

Item 1



Item 2



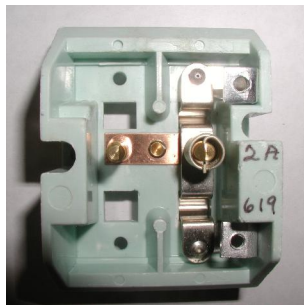
Item 3



Item 4



Item 5



Item 6



Description of Items:

Item 1 – Plunger Guide

Item 2 – Center Rib (*Pre-existing in Customer's Enclosure)

Item 3 – Cam

Item 4 – Plunger Return Spring

Item 5 – Contact Block Assembly

Item 6 – Plunger

* May vary due to application

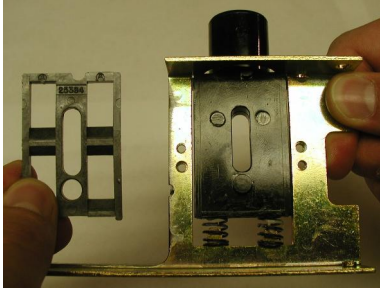
Procedure Steps on How to Assemble:



Step 1 – Grease entire Spring (Item 4) and place into bottom of Plunger (Item 6).

Step 2 – Place Plunger (Item 6) into Center Rib (Item 2) pressing Spring (Item 4) down onto the prongs of the Center Rib (Item 2).

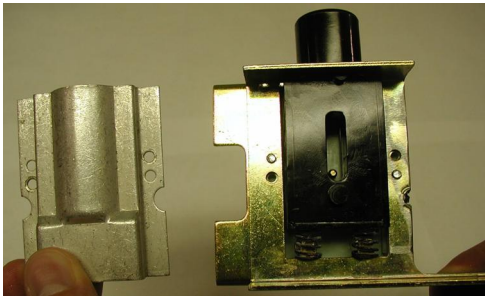
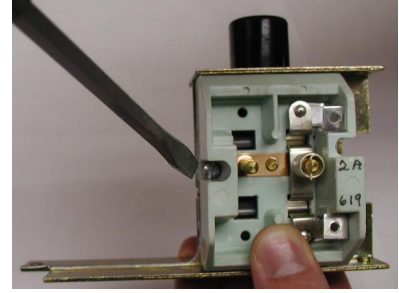




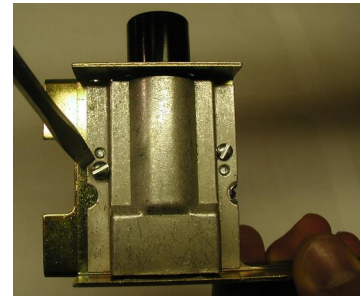
***Step 3** – Place Cam (Item 3) onto the Plunger (Item 6).



***Step 4** – Using #6-32 x 5/16” screws attach Contact Block Assembly (Item 5) onto Center Rib (Item 2) over Cam (Item 3).



Step 5 – On opposite side of Cam (Item 3) and Contact Block Assembly (Item 5) attach Plunger Guide (Item 1) using #6-32 x 1/4” screws onto Center Rib (Item 2).



Unit is Completed



*Make certain of correct placement of Cam (Item 3) and Contact Block Assembly (Item 5) according to Wiring Diagram.



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